

# **CorrSen – system for real-time monitoring of corrosivity**

## **Producer**

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## **Product description**

CorrSen is a complex system for monitoring atmospheric corrosivity. The operation of the device is based on the resistometric principle, i.e. applying a small current to a thin metal sensor exposed to a corrosive environment and measuring its electrical resistance. The thickness loss of the sensor due to corrosion and real-time corrosion rate are then calculated from the electrical resistance values. The system consists of the sensors, loggers and a gateway.

## **Application**

CorrSen system is used to measure corrosion rate, temperature and relative humidity of indoor and outdoor atmospheres of all levels of corrosion aggressiveness. Measurement can be made in a temperature range from – 20 to + 60 °C and a relative humidity range from 0 to 100 %.

The main applications of the CorrSen system:

- Transport and storage of goods
- Museums, galleries and depositaries
- Server rooms
- Clean rooms
- Automotive industry
- Chemical industry
- Coating
- Food industry
- Aerospace industry
- Pulp and paper
- Metallurgy
- Petrochemical industry
- Research and development.

## **Restrictions on use**

CorrSen system must not be used in explosive and flammable environments. The device must not be subjected to mechanical stress. The gateway must not be exposed to precipitation and aggressive environment.

## **Sensors**

The sensors consist of a non-conductive substrate and a thin metal track. The metal track consists of four parts, one of which (reference) is covered during the measurement, while the other three (sensing) are exposed to the corrosive environment. Depending on the type of the sensor, the substrate is either ceramic (marked C), fiberglass (marked L) or a combination of aluminium sheet and polymer interlayer (marked as A).

## Overview of the CorrSen sensors:

Sensor	Material	Sensor thickness, [μm]	Sensitivity	Substrate type
Fe_250	Carbon steel	250	0,1 μm	A, L
Fe_50	Carbon steel	50	0,05 μm	A, L
SSA4-25	Stainless steel AISI 316(A4)	25	0,03 μm	A, L
SSA2-25	Stainless steel AISI 304(A2)	25	0,03 μm	A, L
Zn_250	Zinc	250	0,1 μm	A, L
Zn_50	Zinc	50	0,05 μm	A, L
Al_20	Aluminium	20	0,03 μm	A, L
Al_0.5	Aluminium	0,5	0,2 nm	C
Cu_12	Copper	12	0,02 μm	A, L
Cu_0.5	Copper	0,5	0,2 nm	C
Ag_0.5	Silver	0,5	0,2 nm	C
Pb_25	Lead	25	0,03 μm	A, L
Pb_0.4	Lead	0,4	0,2 nm	C

The sensor can be inserted directly into the logger or connected to the logger with a cable (modification /C or /O). The cable-based solution is intended for use in small or hard-to-reach spaces where the full logger cannot be placed. The standard cable length is up to 5 m, and it can be customized upon request.

## Loggers

The measurement of changes in the sensor is performed by the logger. The functions of the loggers include applying current to the sensor and measuring its electrical resistance, measuring the ambient temperature and relative humidity, receiving settings from the server, storing the data and transmitting the data to the server. Receiving the settings and transmitting the data can be done in two ways, via the gateway using a radio module or via a mobile application using an NFC module. Three modifications of the loggers are intended for use in different applications depending on corrosion aggressiveness and accessibility.

## CorrSen logger modifications:

<b>Modification</b>	<b>Description</b>	<b>Applications</b>
CorrSen-B	Logger with a thin changeable sensor with or without cable	Indoor environment with low aggressiveness
CorrSen-H	Logger with a robust unchangeable sensor and sealed contacts	Outdoor and aggressive indoor environment, degree of protection IP44
CorrSen-O	Logger in a special housing with protected connector for connecting cable-mounted sensors	Demanding or aggressive outdoor environment, degree of protection IP56

## Specifications of the CorrSen loggers:

<b>Dimensions</b>	CorrSen-B a H: 95×82×36 mm CorrSen-O: 120x130x90 mm
<b>Cover colour</b>	Grey, black, red, orange
<b>Cover material</b>	ASA
<b>Power supply</b>	Primary cell alkaline or lithium, size R6 – 3 pcs
<b>Battery life</b>	Minimum 2 years in operation and 5 years in storage
<b>Operating temperature</b>	From - 20 to + 60 °C
<b>Sensor cable durability</b>	Flexible installation: from - 5 to + 80 °C, bending radius 52mm Firm installation: from - 40 to + 80 °C, bending radius 28mm
<b>Sensor cable material</b>	PVC

## Measurement of electrical resistance, temperature and relative humidity:

<b>Applied current</b>	to 20 mA depending on sensor type
<b>Accuracy of the sensor thickness loss measurement</b>	1 nm to 1 µm depending on the sensor type
<b>Temperature sensor type</b>	Semiconductor sensor with integrated A/D converter
<b>Temperature measurement accuracy</b>	±0,2 °C
<b>Temperature range</b>	From - 20 to + 60 °C
<b>Humidity sensor type</b>	Semiconductor sensor with integrated A/D converter
<b>Humidity measurement accuracy</b>	±1,8 %RH
<b>Humidity measurement range</b>	0 to 100% including condensation

## Receiving the settings and transmitting the data via the gateway:

<b>Radio module type</b>	ISM
<b>Radio frequency</b>	868 MHz or 915 MHz, depending on the country of installation
<b>Maximum radio communication range</b>	100 meters in open space without metal and concrete barriers

## Receiving the settings and transmitting the data via the mobile application:

<b>NCF</b>	RFID standards including ISO/IEC 14443 and FeliCa. These standards are part of the ISO/IEC 18092
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## Gateway

The gateway is a permanently plugged device for transmitting the settings and the measured data between the logger and the server. Communication between the gateway and the logger is realized using a radio module. Communication between the gateway and the server is realized by mobile communication.

## Specification of the gateway:

<b>Dimensions</b>	153 × 112 × 45 mm
<b>Cover colour</b>	Grey
<b>Cover material</b>	ABS
<b>Power supply</b>	DC 12V or AC 90 to 230V
<b>Operating temperature</b>	From 0 to + 60°C
<b>Degree of protection</b>	IP20, intended for indoor installation
<b>Display</b>	Colour 4,3" TFT LCD
<b>Radio module</b>	ISM
<b>Mobile communication</b>	2G + LTE
<b>Maximum number of connected loggers</b>	20

## Packaging

<b>Sensor</b>	Vacuum-packed in polymer foil with silica gel, together with the logger (CorrSen-H), soldered to the cable (CorrSen-O) or separately (CorrSen-B) and cardboard box
<b>Logger</b>	Vacuum-packed in polymer foil with silica gel and cardboard box
<b>Gateway</b>	Cardboard box

## Storage

Loggers and gateway must be stored in a dry, non-aggressive environment. Sensors must be stored in the original packaging, i.e. vacuum-packed in the polymer foil with silica gel.